

# Work Order ID 63511

Wednesday, November 03, 2010 11:13:44 A



Page 1

Item ID:	D350-591-312	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Heli-Access-Step, Long RH					
Start Date:	11/3/2010	Start Qty:	10.00		Cust Item ID:	
Required Date:	1/4/2011	Req'd Qty:	10.00		Customer:	
Reference:						

Approvals:	Process Plan:		Date:	10/11/03	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3272	Rev B

100		0.00							
	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Photocopy bluefile and type labels as per PPP D350-591-312 CHG001								

110		0.00							
	Large Fab								
Large Fab	Memo	0.00							
Large Fab	1-Bevel end for welding FWD ONLY								
	2-Weld Support using Jig DT8719, weld Fwd End Plate as per QSI 004 & Dwg D3272								
	A/R Aluminum Rod m11487 m115928 m108436								
	3-Grind End Plate flush								

*Handwritten:* 10-12-15 (10)

*Handwritten:* 10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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Item ID: D350-591-312

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Setup Start

Revision ID:

Stop

Item Name: Heli-Access-Step, Long RH

Start Date: 11/3/2010 Start Qty: 10.00

Cust Item ID:

Required Date: 1/4/2011 Req'd Qty: 10.00

Customer:




Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120  QC Quality Control	QC9- Inspect visual per QSI004- Fusion Welds  Memo	0.00  0.00				10	0	BE-10/12/07	
130  QC Quality Control	QC5- Inspect part completeness to step on W/O  Memo	0.00  0.00							
140  HandFinish Hand Finishing	Chemical Conversion Coat per QSI005 4.1  Memo	0.00  0.00				10			

W/O:		WORK ORDER CHANGES					
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Setup Start



Revision ID:

Stop



Item Name: Heli-Access-Step, Long RH

Start Date: 11/3/2010 Start Qty: 10.00



Cust Item ID:

Required Date: 1/4/2011 Req'd Qty: 10.00

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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190



QC

Quality Control

QC9- Inspect visual per QSI004- Fusion Welds

0.00

QC10

Memo

0.00

10

10

10/12/09

P10

200



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.00

10

10/12-09

210



HandFinish

Hand Finishing

Chemical Conversion Coat per QSI005 4.1


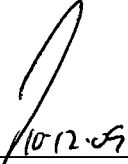
0.00

Memo

0.00

10

10-12-9.

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
10-12-09	190	AF+ cap is a ground weld, please change from QC9 → QC10  perm change				 10-12-09	 10-12-09	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries



\_\_\_\_\_

Wednesday, November 03, 2010 11:13:44 A

[illegible][illegible]

**Abstract**

[illegible]

MISSEL

## Powder Coating

START TIME: 10:45

1st BATCH

OVEN TEMPERATURE: 320 °C

FINISH TIME: 11:15

SECOND START: 9:10  
BACKL. COENT: 320°  
FINISH: 9:40

[REDACTED]

0.00

## Hand Finishing

**[REDACTED]**

0.00

### Quality Control

8/10/12/20

X10RH 0

W/O:		WORK ORDER CHANGES					
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Required Date:	1/4/2011	Req'd Qty:	10.00		Customer:	
Reference:						

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
250  Packaging Packaging	Pick Kit  Memo	0.00  0.00							10/12/14 SL
260  QC Quality Control	QC4- 100% Inspect kits for completeness  Memo	0.00  0.00							8/12/20  X10 RH
270  Packaging Packaging	Packaging  Memo Identify and pack for shipping as per PPPD350-591-312 Location: <u>B</u>	0.00  0.00							10/12/20  C. 10/12/20

W/O:		WORK ORDER CHANGES					
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Setup Start



Revision ID:

Stop



Item Name: Heli-Access-Step, Long RH

Start Date: 11/3/2010 Start Qty: 10.00



Cust Item ID:

Required Date: 1/4/2011 Req'd Qty: 10.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
280	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

10/12/21 *[Signature]*  
MF  
10-12-21

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries

Wednesday, November 03, 2010 11:13:48 AM





[illegible][illegible]**Start Date:** 11/3/2010

**Required Date:** 1/4/2011

**Start Qty: 10.00**

**Required Qty: 10.00**

**Comments:** IPP Rev:A 04.03.22 New issue KJ/RF  
 IPP Rev:B 07-06-09 Added D3572-1 JLM  
 IPP Rev:C 08-04-02 ECN1163 DD verified by:EC  
 IPP Rev:D 08-04-08 ECN1164 DD verified by:EC IPP Rev:D  
 fixe route seq in bom DD 10.04.28 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3067-1 		Manufactured	No			110	Each	136.0000	1	10		10.12.07	
End Plate													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				WA				136					
					60141			5					
					62664			131		10			
D3219-1 		Manufactured	No			110	Each	61.0000	2	20		10.12.07	
Plate													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				WA	363551			61		20			
					61204			61					
D3272-1 		Manufactured	No			110	Each	0.0000	1	10		10.12.06	B63515
Step													
D3065-041 		Manufactured	No			180	Each	162.0000	1	10		10.12.09	
Step Leg Assembly Hi													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST				134					
					63324			134		10			
				WA				28					
					61216			3					
					62224			25					

W/O:		WORK ORDER CHANGES					
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# Picklist Print

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Work Order ID: 63511

Parent Item: D350-591-312

Parent Item Name: Heli-Access-Step, Long JH

Start Date: 11/3/2010

Required Date: 1/4/2011

Start Qty: 10.00

Required Qty: 10.00

D3066-1 Manufactured No 180 Each 87.0000 2 20



Spacer



11.12.09

Location

Loc Qty

Loc Code

WA 363549  
62662

87  
87

20

D3067-1 Manufactured No 180 Each 136.0000 1 10



End Plate



11.10.09

Location

Loc Qty

Loc Code

WA  
60141  
62664

136  
5  
131

10

MS20600-AD4W4 Purchased No 180 Each 1,875.000 16 160



Rivets



11.12.09

Location

Loc Qty

Loc Code

ST321

1875

113368

38

114181

11

114718

2

115573

147

115640

677

116022

1000

160

AN3-35A Purchased No 250 Each 139.0000 2 20



NO Bolt



11.12.09 116491 106148 100

Location

Loc Qty

Loc Code

ST353

139

115457

39

115936

100

8

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Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Page 3

Work Order ID: 63511

Parent Item: D350-591-312

Parent Item Name: Heli-Access-Step, Long LH

Start Date: 11/3/2010

Required Date: 1/4/2011

Start Qty: 10.00

Required Qty: 10.00

AN4-13A Purchased No

250

Each

413.0000

8

8030x

50x



Bolt



M11619

M116419

12/12/14

## Location

## Loc Qty

## Loc Code

ST357

300

115936

300

ST358

113

115159

113

AN5-36A Purchased No

250

Each

147.0000

2

20



Bolt



12/12/14

## Location

## Loc Qty

## Loc Code

ST340

100

115936

100

ST341

47

114292

5

114941

42

20

AN960JD10 NAS1149D0363J Purchased No

250

Each

8.0000

4

40



Washer



M115622 12/12/14

## Location

## Loc Qty

## Loc Code

ST

6

107715

6

ST335

2

105792

2

AN960JD416 NAS1149D0463J Purchased No

250

Each

24.0000

16

160



Washer



M116089 12/12/14

## Location

## Loc Qty

## Loc Code

ST300

24

113288

24

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Page 3

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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Page 4

Work Order ID: 63511

Parent Item: D350-591-312

Parent Item Name: Heli-Access-Step, Long RH

Start Date: 11/3/2010

Required Date: 1/4/2011

Start Qty: 10.00

Required Qty: 10.00

AN960JD516 NAS1149D0563J Purchased No

250 Each

34.0000 4 40



Washer



M114942 10/12/10

## Location

## Loc Qty

## Loc Code

ST 34  
103694 18  
107534 12  
109287 4

D2230-3 Manufactured No

250 Each

90.0000 4 40



Lug



B63992 10/12/10

## Location

## Loc Qty

## Loc Code

ST476 90  
55452 2  
62660 88

D2618 Manufactured No

250 Each

153.0000 2 20



Bushing



B63548 10/12/10

## Location

## Loc Qty

## Loc Code

ST019 151  
60772 51  
62213 100  
ST020 2  
56892 1  
57829 1

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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 63511

Parent Item: D350-591-312

Parent Item Name: Heli-Access-Step, Long RH

Start Date: 11/3/2010

Required Date: 1/4/2011

Start Qty: 10.00

Required Qty: 10.00

D2856-400

Manufactured No

250 f

175.2500 1.2



Abraison Strip



10/10/14 SP

## Location

## Loc Qty

## Loc Code

ST403

175.2500421

56626

0.00004211

59920

175.25

8 AD  
→ measure  
8 10/12/20  
cut (2) D2856-400-720 as per dwg

D3235-1

Manufactured No

250 Each

57.0000 2



Mounting Lug



20  
B63547 10/12/14 SP

## Location

## Loc Qty

## Loc Code

ST471

57

60851

20

61845

37

8  
80 Support Assembly  
D3278-041

Manufactured No

250 Each

62.0000 1



10  
10/12/14 SP  
B64731 (X) 10/12/14 SP

## Location

## Loc Qty

## Loc Code

ST471

62

61212

32

62395

30

7  
80 MS21042L3  
Nut

Purchased No

250 Each

1,890.000 2



20  
10/12/14 SP 100

## Location

## Loc Qty

## Loc Code

ST300

1890

114784

890

115835

1000

20

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Parent Item Name: Heli-Access-ry, Long RH

Start Date: 11/5/2010

Required Date: 1/4/2011

Start Qty: 10.00

Required Qty: 10.00

MS21042L4

Purchased

No

250

Each

2,781.000

8

80



Nut



SD 12/14/10

Location

Loc Qty

Loc Code

ST300

2781

113422

25

114523

8

115589

1648

115621

1100

MS21042L5

Purchased

No

250

Each

747.0000

2

20



Nut



SD 12/14/10

Location

Loc Qty

Loc Code

ST139

26

114813

26

ST300

721

115156

221

115594

500

20

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DESIGN <i>qp</i>	DRAWN BY <i>B</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>LE</i>	APPROVED <i>H</i>	DRAWING NO. D3272	REV. B SHEET 1 OF 3
DATE 07.05.18		TITLE STEP ASSEMBLY, HI LONG SCALE NTS	
A	04.03.01	NEW ISSUE	
B	07.05.18	D3272-1 WAS D2622-120	

RELEASED

07.06.04 *H*

QTY -041	QTY -042	PART NUMBER	DESCRIPTION
X		D3272-041	STEP ASSEMBLY, HIGH LONG (LH)
	X	D3272-042	STEP ASSEMBLY, HIGH LONG (RH)
1	1	D3065-041	LEG ASSEMBLY
2	2	D3066-1	SPACER
2	2	D3067-1	END PLATE
2	2	D3219-1	SUPPORT
1	1	D3272-1	STEP
16	16	MS20600AD4W4	RIVET

**GENERAL NOTES:**

- 1) D3272-041 SHOWN. FOR D3272-042, INSTALL D3219-1 SUPPORT OPPOSITE SIDE
- 2) WELD PER DART QSI 004
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005.4.1  
POWDER COAT ASSEMBLY WHITE (4.3.5.1) PER DART QSI 005 4.3  
BLACK ANTI-SKID PAINT PER DART QSI 005 4.4
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED.
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX.

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER

NO. *43511*

*21/10-11-03*

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

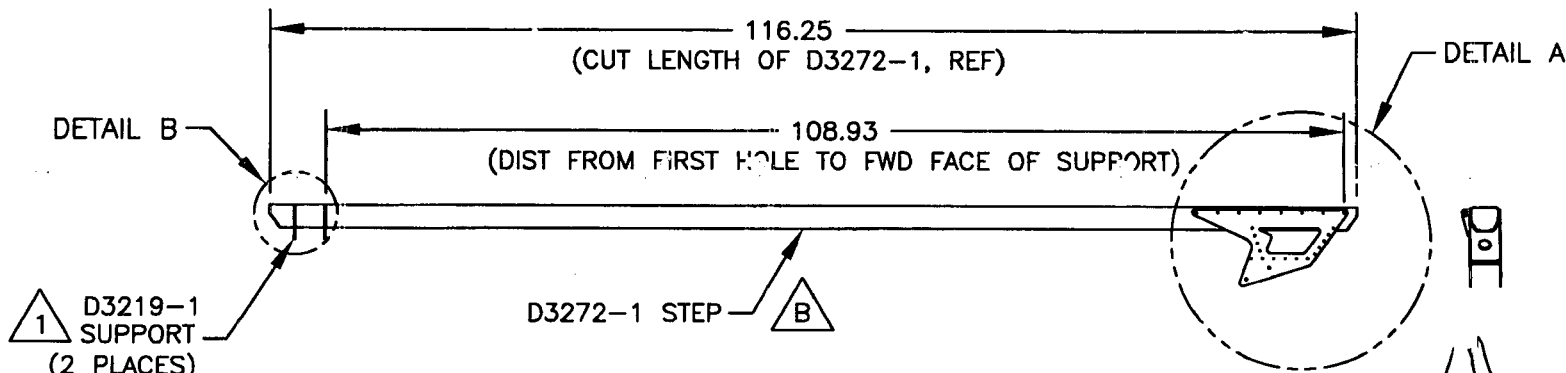
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

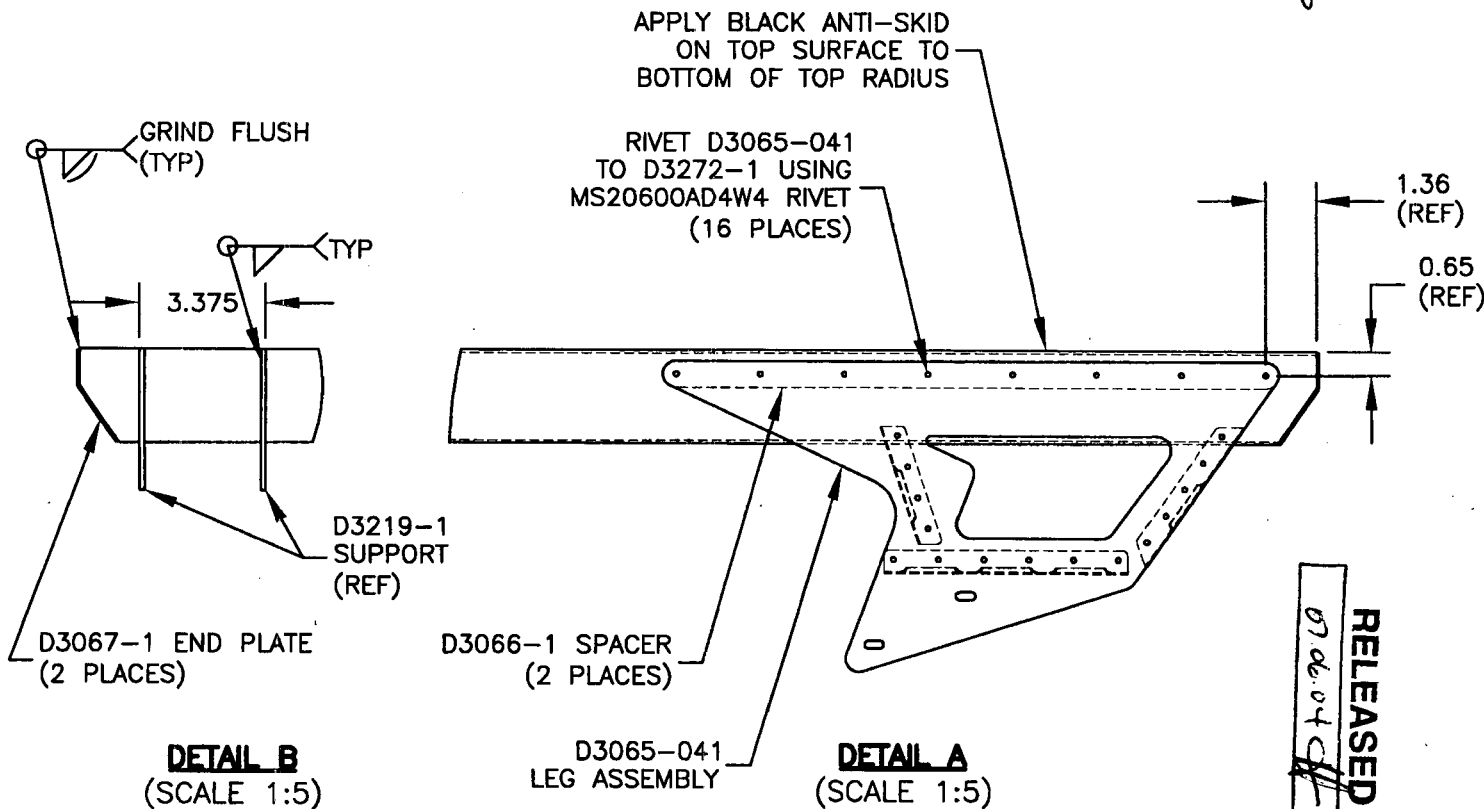
**NOTE:** Date & initial all entries

**DART**

DESIGN	DRAWN BY	DART AEROSPACE LTD	REV. B
CHECKED	APPROVED	HAWKESBURY, ONTARIO, CANADA	SHEET 2 OF 3
DATE	TITLE	SCALE	
07.05.18	STEP ASSEMBLY, HI LONG	1:20	



**D3272-041 STEP ASSEMBLY (LH. SHOWN)**  
D3272-042 STEP ASSEMBLY (RH, OPPOSITE)



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

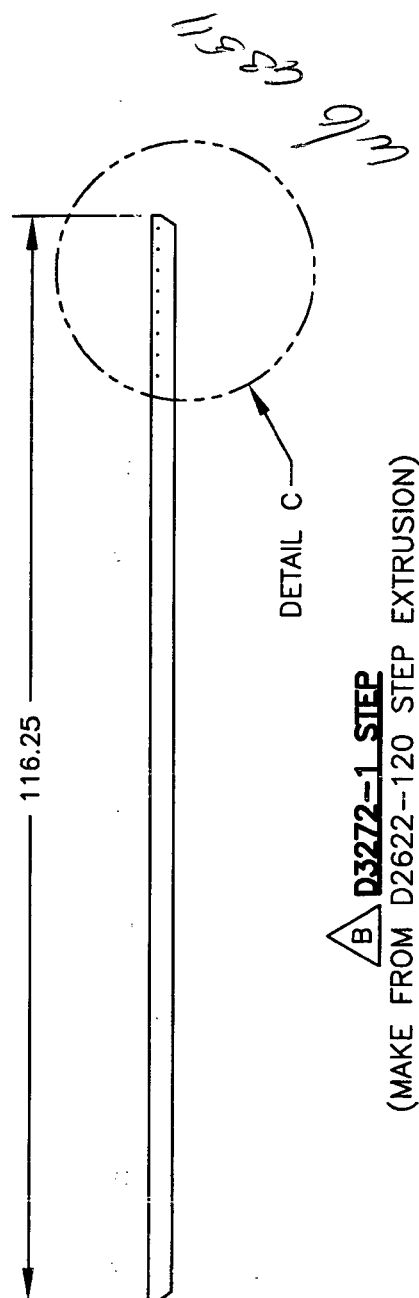
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

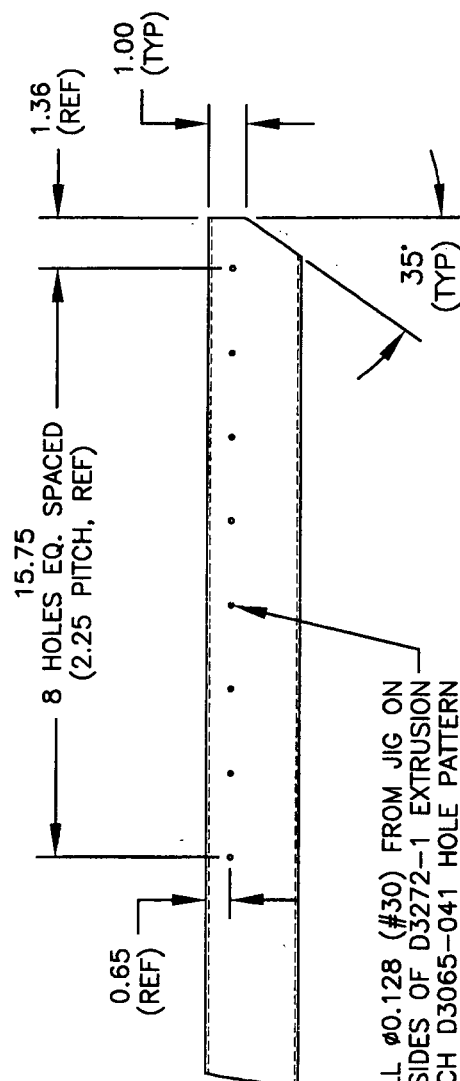
**NOTE:** Date & initial all entries



DESIGN <i>qp</i>	DRAWN BY <i>B</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>LE</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3272	REV. B SHEET 3 OF 3
DATE 07.05.18		TITLE STEP ASSEMBLY, HI LONG	SCALE 1:20



**B** D3272-1 STEP  
(MAKE FROM D2622-120 STEP EXTRUSION)



DRILL  $\phi 0.128$  (#30) FROM JIG ON  
BOTH SIDES OF D3272-1 EXTRUSION  
TO MATCH D3065-041 HOLE PATTERN

**DETAIL C**  
(SCALE 1:5)

RELEASED

07.06.04 *[Signature]*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



# REFERENCE ONLY

DART AEROSPACE LTD.

D350-591  
Page 23 of 23

Qty -211	Qty -212	Qty -213	Qty -214	Qty -215	Qty -216	Qty -311	Qty -312	Part Number	Description
X								D350-591-211	<i>Heli-Access-Step</i> ™, Long Step – High Skid, LH
	X							D350-591-212	<i>Heli-Access-Step</i> ™, Long Step – High Skid, RH
		X						D350-591-213	<i>Heli-Access-Step</i> ™, Short Step – High Skid, LH
			X					D350-591-214	<i>Heli-Access-Step</i> ™, Short Step – High Skid, RH
				X				D350-591-215	<i>Heli-Access-Step</i> ™, Short Step – Low Skid, LH
					X			D350-591-216	<i>Heli-Access-Step</i> ™, Short Step – Low Skid, RH
						X		D350-591-311	<i>Heli-Access-Step</i> ™, Long Step – High Skid, LH
							X	D350-591-312	<i>Heli-Access-Step</i> ™, Long Step – High Skid, RH
1								D3070-041	STEP ASSEMBLY (HIGH-LONG, LH)
	1							D3070-042	STEP ASSEMBLY (HIGH-LONG, RH)
		1						D3078-041	STEP ASSEMBLY (HIGH-SHORT, LH)
			1					D3078-042	STEP ASSEMBLY (HIGH-SHORT, RH)
				1				D3168-041	STEP ASSEMBLY (LOW-SHORT, LH)
					1			D3168-042	STEP ASSEMBLY (LOW-SHORT, RH)
						1		D3272-041	STEP ASSEMBLY (HIGH-LONG, LH)
							1	D3272-042	STEP ASSEMBLY (HIGH-LONG, RH)
4	4							D2182B035	RUBBER CUSHION
		2	2	2	2			D2230-1	MOUNTING LUG
		2	2	2	2	4	4	D2230-3	MOUNTING LUG
8	8							D2274	RADIUS BLOCK
						2	2	D2618	BUSHING
4	4	4	4	4	4			D2732-030	CUSHION
2	2	1	1	1	1	2	2	D2856-400-720	ABRASION STRIP
2	2							D3064-1	*CLAMP
1	1							D3079-041	SUPPORT ASSEMBLY
4	4							D3080-1	CLAMP
						2	2	D3235-1	MOUNTING LUG
						1	1	D3278-041	SUPPORT ASSEMBLY
2	2	2	2	2	2	2	2	AN3-35A	BOLT
10	10	2	2	2	2			AN4-11A	BOLT
		4	4	4	4	8	8	AN4-13A	BOLT
						2	2	AN5-36A	BOLT
4	4	4	4	4	4	4	4	AN960JD10	WASHER
20	20	12	12	12	12	16	16	AN960JD416	WASHER
						4	4	AN960JD516	WASHER
2	2	2	2	2	2	2	2	MS21042L3	NUT
10	10	6	6	6	6	8	8	MS21042L4	NUT
						2	2	MS21042L5	NUT
						1	1	*DSI 9410-011	STEP MODIFICATION KIT

\*DSI 9410-011 Step Modification Kits are provided with all D350-591-311 and D350-591-312 Steps. This kit is provided as an option for the installer and is therefore **NOT REQUIRED** to complete the installation of the D350-591-311 or D350-591-312 Steps. Refer to Figure 21 for installation of the DSI 9410-011 Kit.

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Revision: G  
Date: 08.10.06